PRODUCT DATA SHEET SILOXSIL ACTIVE 1000 - 1200 - 1500

Silicate-based texture covering



DESCRIPTION

Textured masonry covering for exteriors and interiors composed of selected grain quartz dispersed in. acrylic resin emulsion and aqueous potassium silicate.

Due to its chemical nature, it hardens by reacting chemically with the surface. It is characterized by high vapour diffusion, such as to ensure the breathability required to ensure dry walls, making it suitable for finishing of dehumidifying systems.

Its quality guarantees excellent protection and colour resistance in exterior applications. Its compact and even finish guarantees superb masking of any imperfections in the plaster and so the product, in the colours with refractive index >25, is especially suitable for the painting and maintenance of exterior insulation coverings.

WATER RESISTANCE

Beyond the effects, the product is completely cured in over 10 days under optimal conditions (+ 15° C + 30° C with support humidity <10% and relative air humidity <75%). With environmental humidity forecast, it protects from rain for a few days.

PROPERTY OF THE PRODUCT

RESISTANCE TO	Value EXCELLENT	Method
ATMOSPHERIC AGENTS RESISTANCE TO MICROSCREADS	GOOD	
WATER IMPERMEABILITY	MEDIUM	
GRADE OF TRANSMISSION	Sd = 0.2910 m	UNI EN ISO 7783-2
OF WATER VAPOR	Spessore = 1979 μm	
(permeability)	$\mu = 147$	
	Class V ₂ (medium	
	permeability)	
DIRTY SOCKET	LOW	Internal PF25
SOLID BY WEIGHT 1h at 105°	78-82 %	

SPECII	FICAT	ION
DATA		

ValueMethodSpecific weight1700-1950 g/lInternal PF3Drying timefully 24hInternal PF2

SHELF LIFE

1 year minimum, stored in its unopened original can at temperatures between +5°C and +30°C.

COLOUR RANGE

White.

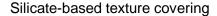
The range of colours can be extended using the shades from the *Tucano*, sample books. The colour could vary slightly from one production batch to the next; it is therefore important to finish the job with the same batch. Mineral products react chemically with the substrate and therefore on plasters of different types and compositions, there may be variations in colours even with the same batch; prepare the undercoat well.

TYPICAL USE

It is ideal for decorating and protecting, from atmospheric agents in rural, marine or industrial environments, new structures or structures undergoing maintenance that have alkaline substrates treated with appropriate primer such as plasters with different compositions (cement, common lime, pre-mixed, skim coat plaster for exterior insulation), concrete and fibrocement and old silicate or lime-based paint. Strong colours may also be used. Cannot be applied on synthetic paints. Although compatible with cement and reinforced concrete, it does not provide proper protection due to its high breathability. On exterior surfaces subject to biological pollutants, such as mould, seaweed and moss, add 350 ml of *B25* for every 23 kg of product. Apply with a stainless steel trowel, taking care to spread the product evenly over the plaster. Before drying begins, smooth the surface with a plastic trowel, making light, even,

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circular movements. In order to obtain an even surface, work with the same tool and a sufficient number of operators on the platform to guarantee continuous wet-on-wet covering of the entire wall without interruption.

Since the product hardens by a chemical reaction with the substrate, it is important to cover the surfaces that do not require painting (glass and marble) and to remove any colour stains immediately. Clean tools with water.

Stainless steel and plastic trowel

THINNING 0-3% by weight with water

COVERAGE 1000: 0.5-0.6 m²/kg per coat

1200: 0.4-0.5 m²/kg per coat 1500: 0.33-0.4 m²/kg per coat.

APPLY +5°C +30°C

COATING SYSTEM

TOOLS

New substrates made of cement-based and gauged mortar plasters, dehumidifying plasters

Power wash to remove any impurities such as dirt, moss, mould and parts flaking off the casting, and proceed as follows:

- 1. apply a coat of Silicap fix on the dry substrate;
- 2. after 5-8 hours, apply a coat of Siloxcap.

Maintenance on old paint

A. Using brushes and scrapers, remove any paint that is flaking off, bloom or other uneven residues or crumbling materials and power wash with a high pressure water jet cleaner.

B. Restore any missing plaster using synthetic mortar *K29*, if a thin coat is required; apply *Rasacap 50 or Rasacap 501* when a thick coat is needed.

C. After 24 hours, if *K29* has been applied, or after 14 days if Rasacap 50 or 501 has been used, apply a coat of *Unifix Grosso or Fine*.

D. After 5-8 hours, proceed as per point 2.

Maintenance on old paint polluted with mould

- 1. Treat the surface with anti-mould B1.
- 2. After 4-6 hours, proceed to prepare the substrate as per points A, B, C, and apply *Siloxsil* supplemented with 350 ml of B25 or every 25 kg of product.

SPECIFICATION ITEM

Textured water-based covering, formulated with acrylic/silicate binder and a mixture of marble chippings with a max. grain-size distribution of 1 mm (type 1000), max. 1.2 mm (type 1200), max. 1.5mm (type 1500) and a good level of breathability. To be applied on surfaces treated with a suitable primer at an average consumption rate of 1.8 kg/m² (type 1000), 2.3 kg/m² (type 1200), 2.8 kg/m² (type 1500).

INSTRUCTIONS

To carry out the work in a proper way, it is needed to strictly follow the instructions for the preparation of the surfaces contained in the CAP Arreghini Books. This technical information is intended as a rough guide. However, because of the enormous variety of media and application conditions, it is essential to check the suitability of the product and test the effectiveness on a sample. The specification data and technical information have been calculated at +23°C with relative ambient humidity of 65%. In different conditions the data and the time intervals between the two phases of the above reported coating system can vary.